

Date: Tuesday, 21/04/2009 1:59:26 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: STANDARD TO HIGH GEAR CONVERSION KIT
Job Number	: 47334		
Estimate Number	: 13183		
P.O. Number	:	Part Number	: D350749015
This Issue	: 21/04/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: N/A
First Issue	: / /	Project Number	: N/A
Previous Run	: 45920	Drawing Revision	: B
	Type : CROSSTUBES	Material	:
Written By	:	Due Date	: 23/04/2009
Checked & Approved By	:	Qty:	2 Um: Each
Comment	: Est Rev:A New Issue 08-02-14 DD verified by: LL		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Handwritten: 10 09/04/22



Comment: Photocopy bluefile & type labels per PPP350-749-015 CHG 001

"NO DART ARC OR C OF C REQUIRED"

Handwritten: 5 09/04/23

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	350A41 1088 20	STRIP, CHAFING, UPPER
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)
STRIP, CHAFING, UPPER
batch *Handwritten:* M110498

4.0	350A41 1090 20	STRIP, CHAFING, LOWER FRONT
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
STRIP, CHAFING, LOWER FRONT
batch *Handwritten:* M110732

5.0	350A41 1089 20	STRIP, CHAFING, LOWER REAR
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
STRIP, CHAFING, LOWER REAR
batch *Handwritten:* M110498

Handwritten: 10 9/4/22 (4)

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Seq. #:

Machine Or Operation:

Description :

6.0

350A41 1092 22

HALF CLAMP



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

HALF CLAMP

batch

M11073

7.0

22201TK080018X

SCREW



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

SCREW

batch

110641

8.0

23112TK080X

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

WASHER

batch

M110698

9.0

ASN52320BH120N

NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

NUT

batch

M110498

10.0

22201TK060070X

SCREW



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

SCREW

batch

M110698

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-749-015

Location:

PPP Rev:

"NO DART ARC OR C OF C REQUIRED"

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Job Number:



Seq. #:

Machine Or Operation:

Description :

**ATTN: ALL ORIGINAL EUROCOPTER ARC AND
TAGS TO BE SHIPPED WITH KIT**

13.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/23

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 09.04.23